

# Work Order ID 131163

**\*131163\***

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March-27-15 8:42:54 AM

Item ID: D066-1004-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: R66 Primary Hook  
 Start Date: 3/27/15 Start Qty: 5.00 **\*5\*** Cust Item ID:  
 Required Date: 4/03/15 Req'd Qty: 5.00 **\*5\*** Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr      | Revision Nbr |
|---------------|--------------|
| IIN-D066-1004 | D            |

|                               |                                                        |      |        |  |  |  |  |  |  |
|-------------------------------|--------------------------------------------------------|------|--------|--|--|--|--|--|--|
| 100                           | Document Control                                       | 0.00 |        |  |  |  |  |  |  |
| <b>*100*</b>                  | DOCUMENT CONTROL                                       |      |        |  |  |  |  |  |  |
| DC                            | Memo                                                   | 0.00 |        |  |  |  |  |  |  |
| Doc.Control -USB or Paperwork | Photocopy bluefile & type labels per PPP D066-1004-011 |      | CHG004 |  |  |  |  |  |  |

|              |          |      |  |  |  |  |  |  |  |
|--------------|----------|------|--|--|--|--|--|--|--|
| 110          | Pick Kit | 0.00 |  |  |  |  |  |  |  |
| <b>*110*</b> |          |      |  |  |  |  |  |  |  |
| Packaging    | Memo     | 0.00 |  |  |  |  |  |  |  |
| Packaging    |          |      |  |  |  |  |  |  |  |

|                 |                                         |      |  |  |  |  |  |  |  |
|-----------------|-----------------------------------------|------|--|--|--|--|--|--|--|
| 120             | QC4- 100% Inspect kits for completeness | 0.00 |  |  |  |  |  |  |  |
| <b>*120*</b>    |                                         |      |  |  |  |  |  |  |  |
| QC              | Memo                                    | 0.00 |  |  |  |  |  |  |  |
| Quality Control |                                         |      |  |  |  |  |  |  |  |

MLJ 150506  
 DAS 8 9:00  
 MAY 28 2015

S DAS 27  
 MAY 28 2015  
 DAS 28 9:00

DAS 8 9:00  
 MAY 28 2015

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Item ID: D066-1004-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: R66 Primary Hook  
 Start Date: 3/27/15 Start Qty: 5.00 **\*5\*** Cust Item ID:  
 Required Date: 4/03/15 Req'd Qty: 5.00 **\*5\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Packaging                                               | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                                         |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                    | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D066-1004-011 |                      |         |        |              |               |               |                  |                |
|                                | Location: <u>6029</u>                                   |                      |         |        |              |               |               |                  |                |
|                                | PPP Rev: _____                                          |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release             | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |                                                         |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                    | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                         |                      |         |        |              |               |               |                  |                |

5 MAY 28 2015 DAS  
6  
9-89

MLJ MAY 29 2015

MLJ MAY 29 2015

March-27-15 8:42:52 AM

**Parent Item:** D066-1004-011

**Parent Item Name:** R66 Primary Hook

**\*131 163\***

**\*D066-1004-011\***

**Start Date:** 3/27/15**Required Date:** 4/03/15**Start Qty: 5.00**

**Required Qty: 5.00**

**Comments:** IPP Rev:A 14.04.24 ECN14-520 DD verf:JLM IPP Rev:B  
14.11.18 now @ chg 002 per ecn14-650 DDverf:JLM IPP Rev:C 14.12.01 IIN-  
REVB per ecn14-657 DD verf:JLM IPP Rev:D 15.02.24 chg 003 per  
ecn15-523 DD verf:JLM IPP REV:E 15.03.26 CHG004 ECN15-554  
DD VERF:JLM

[illegible]

# Picklist Print

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Work Order ID: 131163

Parent Item: D066-1004-011

Parent Item Name: R66 Primary Hook

**\*131163\***

**\*D066-1004-011\***

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

D5066-3 Manufactured No

Each 14.0000 5

**\*D5066-3\***

Placard (Depress and Pull)

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST145

14

127037

4

128726

10

\*\*

DAS  
27  
9-89

DAS  
28  
9-89

D5066-13

DAS  
6  
9-89

Manufactured No

**\*D5066-13\***

Placard (Load Limit)

D5066-7

Purchased No

Each 0.0000

B13120  
B13161

\*\*

DAS  
27  
9-89

DAS  
28  
9-89

**\*D5066-7\***

Placard (Cargo Release)

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST145

14

127041

4

128728

10

\*\*

DAS  
27  
9-89

DAS  
28  
9-89

D5066-9

DAS  
6  
9-89

Purchased No

**\*D5066-9\***

Placard (Cargo)

Location

Loc Qty

Loc Code

ST145

14

127043

4

128729

10

\*\*

DAS  
27  
9-89

DAS  
28  
9-89

D5092-3

DAS  
6  
9-89

Manufactured No

**\*D5092-3\***

Template

Location

Loc Qty

Loc Code

ST147

4

128534

4

\*\*

DAS  
27  
9-89

DAS  
28  
9-89

MAY 06 2015

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Shop Packet Print

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Work Order ID: 131163

**\*131163\***

Parent Item: D066-1004-011

**\*D066-1004-011\***

Parent Item Name: R66 Primary Hook

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

D5092-041 Manufactured No

Each 0.0000

5

**\*D5092-041\***

Doubler Assembly

D5095-1

DAS  
6  
9-89

Manufactured No

Each 2.0000

5

**\*D5095-1\***

Fuse Holder

DAS  
6  
9-89

## Location

ST147

127036

## Loc Qty

2

2

Each

## Loc Code

B130783

4.0000

10

D5096-1

Purchased No

**\*D5096-1\***

Fuse

DAS  
6  
9-89

## Location

ST147

126653

## Loc Qty

4

4

Each

## Loc Code

B130784

0.0000

5

D5108-1

Manufactured No

**\*D5108-1\***

Relay Bracket

D5116-041

DAS  
6  
9-89

Manufactured No

Each 1.0000

5

**\*D5116-041\***

Wiring Harness

DAS  
6  
9-89

## Location

ST213

130173

## Loc Qty

1

1

Each

## Loc Code

M128050

2.0000

5

M12883/55-01

Purchased No

**\*M12883/55-01\***

Relay Base

DAS  
6  
9-89

## Location

st555

m131068

## Loc Qty

2

2

## Loc Code

m131975

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MAY 06 2015

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Work Order ID: 131163

Parent Item: D066-1004-011

Parent Item Name: R66 Primary Hook

**\*131163\***

**\*D066-1004-011\***

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

M6106/19-017

Purchased

No

Each

12.0000

5

**\*M6106/19-017\***

Relay

\*\*

DAS

DAS

27

28

9-89

9-89

DAS

6

9-89

## Location

## Loc Qty

## Loc Code

ST547

10

m131199

10

m131975

st555

2

m131015

2

361.0000

5

\*\*

DAS

27

9-89

DAS

28

9-89

MS21042L06

Purchased

No

Each

**\*MS21042L06\***

Nut

## Location

## Loc Qty

## Loc Code

ST260a

300

m131317

300

ST304

50

m131294

50

ST305

11

m129499

9

m130325

2

35.0000

10

\*\*

DAS

27

9-89

DAS

28

9-89

MS21919WDG5

Purchased

No

Each

**\*MS21919WDG5\***

CLAMP

## Location

## Loc Qty

## Loc Code

ST273A

10

M131026

10

m129499

ST297

25

m129022

M129022

25

MAY 06 2015

DAS

6

9-89

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Parent Item: D066-1004-011

Parent Item Name: R66 Primary Hook

**\*131163\***

**\*D066-1004-011\***

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

MS24665-151

Purchased

No

Each

270.0000

10

**\*MS24665-151\***

Cotter Pin

DAS  
6  
9-89

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

211

m128401

10

m129909

201

DAS  
27  
9-89

DAS  
28  
9-89

MS26574-20

Purchased

No

Each

2.0000

5

**\*MS26574-20\***

Circuit Breaker, 20 Amp

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST286

2

m131156

2

DAS  
27  
9-89

DAS  
28  
9-89

MS27039-08-10

Purchased

No

Each

971.0000

10

**\*MS27039-08-10\***

Screw

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST281

971

m128799

971

DAS  
27  
9-89

DAS  
28  
9-89

MS24693-S46

Purchased

No

Each

183.0000

5

**\*MS24693-S46\***

Screw

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST292

183

131677

100

m131654

83

DAS  
27  
9-89

DAS  
28  
9-89

MAY 05 2015

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Parent Item: D066-1004-011

**\*D066-1004-011\***

Parent Item Name: R66 Primary Hook

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

MS35489-149

Purchased

No

Each

107.0000

5

**\*MS35489-149\***

GROMMET

\*\*

DAS

27

9-89

DAS

28

9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

ST274

107

121692

107

Each

15.0000

10

NAS43DD3-16N

Purchased

No

**\*NAS43DD3-16N\***

SPACER

\*\*

DAS

27

9-89

DAS

28

9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

ST263

15

m131420

15

MAY 05 2015



DAS  
6  
9-89

## 6.0 PARTS LIST

| QTY<br>-011 | QTY<br>-021 | PART NUMBER   | DESCRIPTION                    |
|-------------|-------------|---------------|--------------------------------|
| X           |             | D066-1004-011 | PRIMARY CARGO HOOK             |
|             | X           | D066-1004-021 | PRIMARY CARGO HOOK PROVISIONS  |
| 1           |             | D4983-041     | HOOK ASSEMBLY                  |
| 1           | 1           | D5008-1       | MANUAL RELEASE CABLE           |
| 1           | 1           | D5051-041     | CYCLIC SWITCH HOUSING ASSEMBLY |
| 1           | 1           | D5052-1       | CYCLIC ELECTRICAL SWITCH       |
| 1           | 1           | D5066-3       | PLACARD (DEPRESS AND PULL)     |
| 1           | 1           | D5066-13      | PLACARD (LOAD LIMIT)           |
| 1           | 1           | D5066-7       | PLACARD (CARGO RELEASE)        |
| 1           | 1           | D5066-9       | PLACARD (CARGO)                |
| 1           | 1           | D5092-3       | TEMPLATE                       |
| 1           | 1           | D5092-041     | DOUBLER ASSEMBLY               |
| 1           | 1           | D5095-1       | FUSE HOLDER                    |
| 2           | 2           | D5096-1       | FUSE                           |
| 1           | 1           | D5108-1       | RELAY BRACKET                  |
| 1           | 1           | D5116-041     | WIRING HARNESS                 |
| 1           | 1           | M12883/55-04  | RELAY BASE                     |
| 1           | 1           | M6106/19-017  | RELAY                          |
| 1           | 1           | MS21042L06    | STEEL LOCK NUT                 |
| 2           | 2           | MS21919WDG5   | CLAMPS                         |
| 2           | 2           | MS24665-151   | COTTER PIN                     |
| 1           | 1           | MS26574-20    | 20 AMP CIRCUIT BREAKER         |
| 2           | 2           | MS27039-0810  | SCREW                          |
| 1           | 1           | MS24693-S46   | SCREW                          |
| 1           | 1           | MS35489-149   | GROMMET                        |
| 2           | 2           | NAS43DD3-16N  | STANDOFF                       |